



# Ladoucette

2009 LA POUSSIE SANCERRE BLANC  
SANCERRE

Of all the centuries-old growths which dominate the majestic river Loire, La Pousseie is the one whose reputation remains unblemished. Its origins can be traced back to the Capetians, as witnessed by a document dating from around 1040. Nearer our time, Honoré de Balzac wrote the following about these Sancerre vineyards: [the country possesses several growths of generous wines quite similar to the wines of Burgundy, which are rapidly consumed in the Parisian cafés.] The exceptional vineyard site with its natural amphitheater of an almost perfect semi-circle of 180° make it one of the most unique in the world.

## Winemaking

Selective vinification after slow pressing, depending on the origin of the must. Thermo-regulated fermentation. Raised on fine lees and blended after eight to ten months in the vats.

## Tasting Notes

La Pousseie produces a light, fruity, dry and vigorous Sauvignon Blanc, infused with the clay and limestone soil.

## Technical Information

<b>Appellation:</b>	Sancerre
<b>Varietal(s):</b>	100% Sauvignon Blanc
<b>Soil Composition:</b>	Steep hillsides of clay and limestone and gentle hills of heavy alluvium.
<b>Suggested Retail Price:</b>	\$ 34